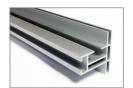
## PROFILE 50 FRAME ASSEMBLY WITH SPLICE AND SUPPORT BAR



Profile 50

Step 1: Place the frame pieces in front of you, groove side up.



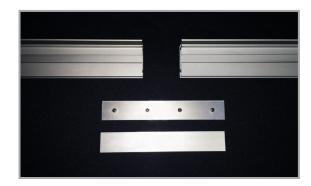
Step 4: With corner pieces fitting together evenly, tighten corner connectors with allen wrench.



Step 2: Stack corner connectors (smooth piece on bottom) and insert into the grooves of two of the corner frame pieces.



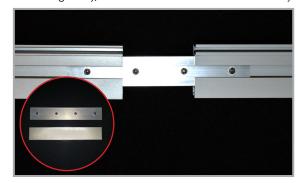
Step 5: Lay out splice frame pieces with splice connectors.



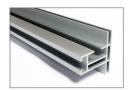
Step 3: Slide corner connectors into the grooves of remaining corner frame pieces.



Step 6: Stack splice connectors (smooth piece on bottom) and slide into groove of spliced frame pieces. If not sliding easily, loosen set screws and slide rest of way.



## PROFILE 50 FRAME ASSEMBLY WITH SPLICE AND SUPPORT BAR



Profile 50

Step 7: Butt spliced pieces of frame tightly together and use allen key to tighten set screws on splice connector.



Step 8: Attach support bar in groove and tighten nuts with wrench. For large frames with multiple support bars, space evenly.



Step 9: Your frame is now assembled.



Thank you for your business. Need assistance? Watch our installation videos at www.matrixframe-usa.com/videos or call us at 704-393-2881.